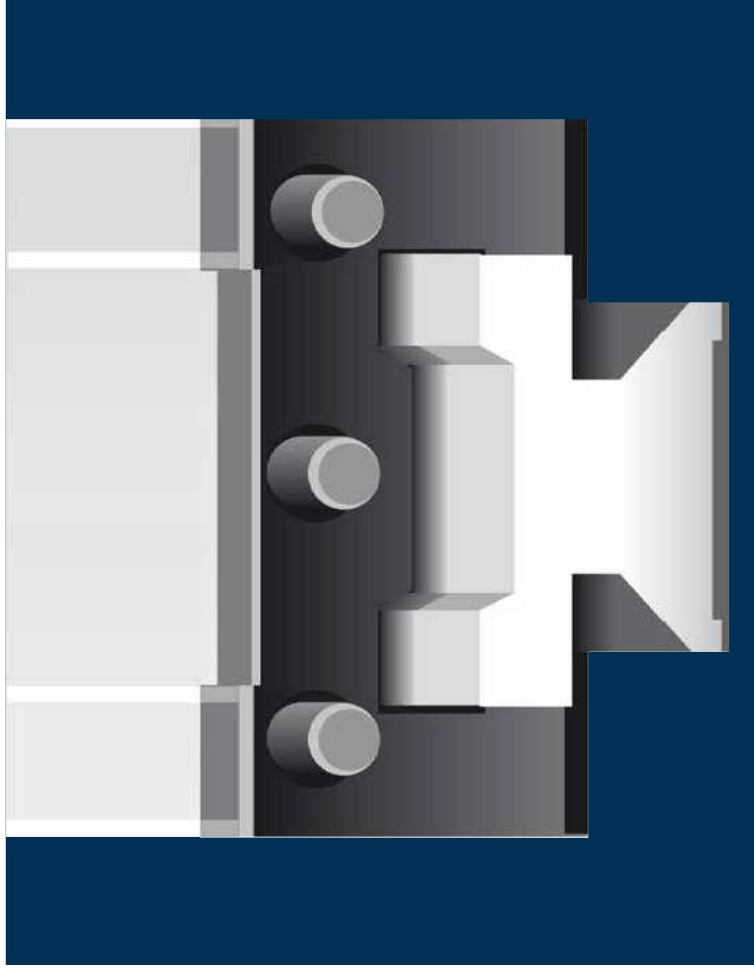


**drylin® N replacement plastic sliders (set)**

Material iglidur® J

Carriage type	Part No.
	<b>Sliding part set</b>
NW-01/02/27	NEK-01-27
NW-01/02-27P	NEK-01-27-P
NW-01/02-27-LLY	NEK-01-27-LLY
NW-01/02-27-LLZ	NEK-01-27-LLZ
NW-01/02-40	NEK-02-40
NW-01/02-40P	NEK-01-40-P
NW-01/02-40-LLY	NEK-02-40-LLY
NW-01/02-40-LLZ	NEK-02-40-LLZ
NW-02-80	NEK-02-80
NW-02-80-LLY	NEK-02-80-LLY
NW-02-80-LLZ	NEK-02-80-LLZ



## drylin® linear technology – drylin® T rail guides

Robust linear guides

Adjustable bearing clearance

Wear-resistant and durable

Dimensionally identical to recirculating  
ball-bearing guides

Lubrication and maintenance-free





Profile rail with hard-anodised surface

All steel parts are made of durable stainless steel

Clear, anodised aluminium carriage body

Sliding elements made from high-performance polymer iglidur® J and J200 serve as a guide bearing and ensure optimum running properties

End cap made of solid plastic or stainless steel

Adjustable bearing clearance

## Lubrication-free rail guides – drylin® T

drylin® T rail guides were originally developed for applications in both automation and materials handling. The goal was to create a robust linear guide for use in the most diverse, even extreme environments. Their dimensions are identical to most recirculating ball bearing guides.

- 100 % lubrication-free
- Adjustable bearing clearance
- Automatic clearance adjustment
- High static load capacity
- Service life up to 50,000km
- Resistant to dirt
- Low vibration and quiet

### Typical application areas

- Mechanical engineering
- Wood working industry
- Machine tools
- Handling



### Available from stock

Detailed information about delivery time online.



### Price breaks online

No minimum order value. No minimum order quantity.



Max. +90°C  
Min. -40°C



7 carriage types  
Rail length up to 4,000mm



Service life calculation  
► [www.igus.eu/drylin-expert](http://www.igus.eu/drylin-expert)



Free from toxins  
2011/65/EU (RoHS)



Cleanroom certified  
IPA Fraunhofer



ESD-compatible  
(electrostatic discharge)



### High performance

- 50% longer service life due to iglidur® J200 sliding elements
  - Fast assembly
  - Adjustable bearing clearance
- From page 1001



### Standard / with manual clamp

- Manual clearance adjustment on the carriage
  - Long service life with iglidur® J-sliding elements
  - Manual clamp on carriage (optional)
- From page 1002



### Automatic

- Automatic clearance adjustment
  - Easy assembly with pre-load key
  - Long service life with iglidur® J-sliding elements
- Page 1003



### Heavy duty

- Robust design, factory clearance adjustment
  - Long service life with iglidur® J-sliding elements
  - Quick assembly
- Page 1005



### Compact

- Narrow guide carriages for small spaces
  - Captive plastic sliders
  - Corrosion-free
- Page 1006



### Miniature guides / Adjustable miniature guides

- Small compact design
  - Easy to fit
  - Individual clearance adjustment on carriage
- Page 1008



### drylin® T rails

- Lightweight, aluminium extruded section
  - Robust and corrosion-resistant hard-anodised surfaces
  - Shaft length delivered with millimetre precision up to max. 4,000mm
- Page 1000



### Clamps

- Compact or heavy duty design
  - Available for installation sizes 15-30mm
  - Holding force up to 500N
- Page 1007



### Based on drylin® T drylin® SLT linear module

- From Page 1335



Long service life and food grade quality are also prerequisites for the application like insensitivity to pungent detergents and humidity.



The adjustment of the pressing roller and the compensation of the imbalance of the grinding tools are implemented with drylin® T in place of recirculating ball bearing guides.



The drylin® T linear guides are used in these enveloping machines to guide an envelope suction opener that is mounted on one side.



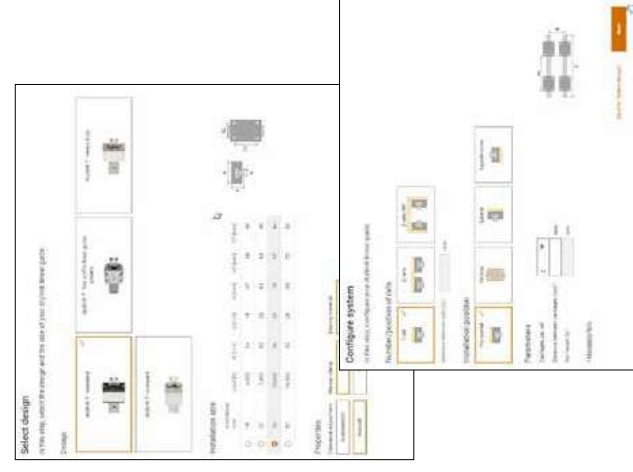
Due to the welding spatter and dust, the use of the extremely dirt-resistant drylin® T linear guide finds the balance between high service life and low costs.



drylin® T rail guides with adjustable clearance change the height of the work table silently and precisely.



Time saving: Reduced tool changing time due to this measuring system. The gauge is guided on a drylin® T rail. This solution works also without problems in dusty environments.



**Expert for linear guides: System selection and service life calculation with CAD**  
**Configure linear bearings and calculate their service life – constantly expanded by new sizes and products**  
 Easily calculate the service life of your required linear guide and configure with a few clicks. Select a drylin® system and add the relevant environmental parameters. Select the bearing size, carriage, number and position. Then enter the distance between the rails and the mounting. Define the coordinates for the drive location and the centre of gravity, or enter these via the keyboard. Define the weight, acceleration, and distance of the bearing and select a rail length. The results are displayed.



► [www.igus.eu/drylin-expert](http://www.igus.eu/drylin-expert)



**drylin® CAD configurator: Generate complete 3D models for drylin® linear technology according to your specifications**  
 The igus® CAD online configurator gives you the ability to design and save your linear guide as a system, individual components directly as a 3D model in all commonly used formats, or to have these sent by e-mail – free of charge and without registration.



► [www.igus.eu/drylin-CAD](http://www.igus.eu/drylin-CAD)



**More information about the products can be found in the igus® download area**

- Assembly instructions
- Assembly videos
- System design
- Catalogues



► [www.igus.eu/downloads](http://www.igus.eu/downloads)



**Design tip**

The compensation of parallelism errors up to a maximum of 0.5mm between mounted rails is possible with a fixed/floating bearing. During installation, take care that the floating bearing has approximately the same clearance on both sides.

In the adjacent designs you can see the version of the fixed/floating bearing system recommended by us.

The mounting surfaces of the rails and guide carriages should be very flat (e.g. machined surface) to prevent twisting in the system. Small discrepancies in the mounting surfaces can be compensated up to a certain amount (0.5mm) by a greater clearance adjustment. The clearance adjustment is possible only in unloaded state. If you have any questions on design and/or assembly, please make use of our technical support.



**Technical details on floating bearings**

► Page 907  
The 2:1 Rule ► Page 907

**Installation drylin® T linear guide system**

Make sure to assemble the side of the carriage saying "Reset Clearance" onto the rail first (see picture).



TW series, adjustable clearance

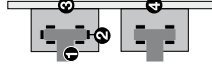
**Tightening torque for drylin® connections between metal parts**

Metric thread (Da)	Torque [Nm]	Recommended tightening torque [Nm]
M3	0.5 – 1.1	0.7
M4	1.0 – 2.8	1.5
M5	2.0 – 5.5	3.0
M6	4.0 – 10.0	6.0
M8	8.0 – 23.0	15.0
M10	22.0 – 46.0	30.0

Minimal screw-in depth for aluminium and zinc die-casting parts: 1.5 x Da

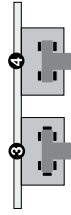
998 Online tools and more information ► [www.igus.eu/drylinT](http://www.igus.eu/drylinT)

**Version with floating bearing in z-direction**

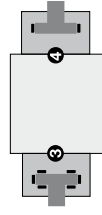


- 1 Rail
  - 2 Slide elements
  - 3 Carriage with fixed bearings
  - 4 Carriage with floating bearings
- LLZ or LLY

**Horizontal version with floating bearing in z-direction**



**Horizontal version with floating bearing in the y-direction and lateral guide carriage**



**Guide rail**

Material	Aluminium, extruded section
Material	EN AW-6060 T66
Coating	Hard-anodised aluminium, 50 µm
Hardness	500 HV
<b>Guide carriages</b>	
Base structure	Aluminium, extruded section
Material	EN AW-6060 T66
Coating	Anodised aluminium
Sliding elements	Maintenance-free plain bearings materials iglidur® J, iglidur® J200 (TW-12/TW-04-07)
Bolts, springs	Stainless steel
End cap	Plastic (TW-01/TWA-01), steel (TW-02/TW-03/TW-12)
Max. surface speed	5m/s
Temperature range	from -40°C to +90°C

Table 01: drylin® – technical data

Type	C <sub>0y</sub> [kN]	C <sub>0(-y)</sub> [kN]	C <sub>0z</sub> [kN]	M <sub>0x</sub> [Nm]	M <sub>0y</sub> [Nm]	M <sub>0z</sub> [Nm]
04-07	0.2	0.2	0.1	1.2	0.6	0.6
04-09	0.48	0.48	0.24	3.4	1.8	1.8
04-12	0.96	0.96	0.48	9.2	4.4	4.4
04-12 (TWE)	0.48	0.48	0.24	4.6	2.2	2.2
04-15	1.4	1.4	0.7	17	8	8
04-15 (TWE)	0.7	0.7	0.35	8.5	4	4
01-/12-15	4	4	2	32	25	25
01-/02-/12-20	7.4	7.4	3.7	85	45	45
01-/02-/03-/12-25	10	10	5	125	65	65
01-/02-/12-30	14	14	7	200	100	100

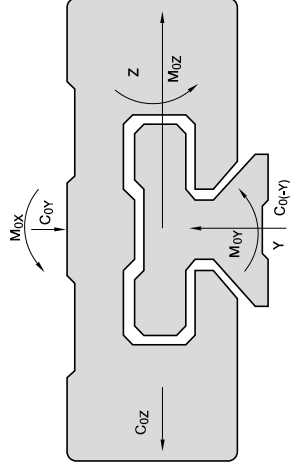


Diagram 01: Marking of the directions

Table 02: drylin® – permissible static load capacity

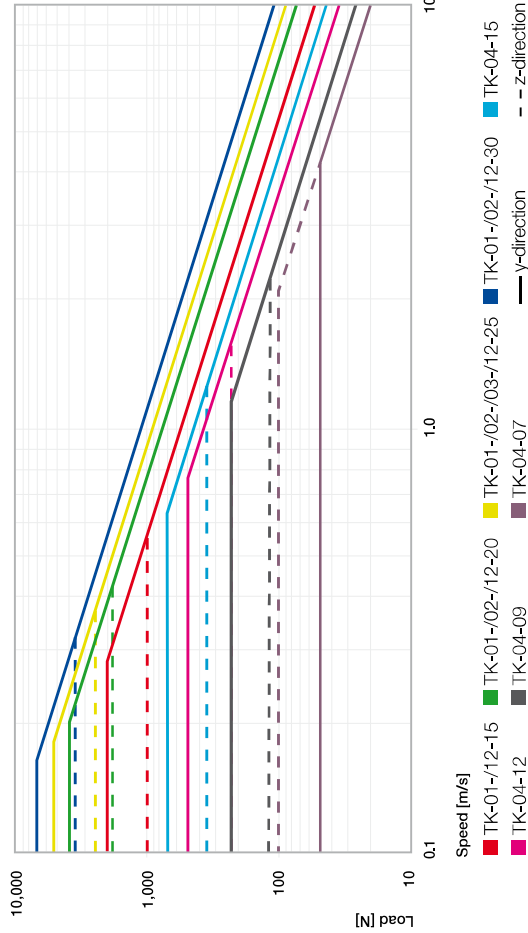


Diagram 02: drylin® T– permissible dynamic load capacity

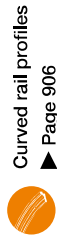
## Guide rails



TS-01



TS-11

Curved rail profiles  
► Page 906

## Order key

Type	Options
Guide rails	Standard
Installation size	Standard
Rail length [mm]	Options

## TS - 01 - 15 - 1000

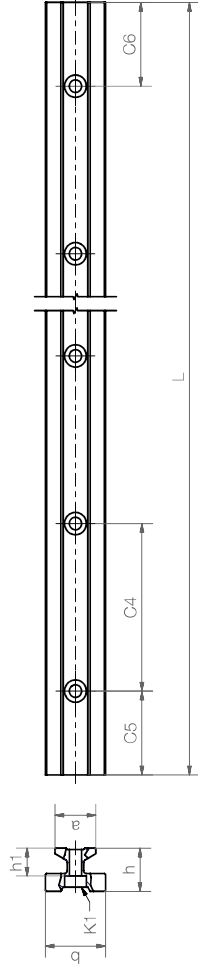
## Options:

TS-01: Standard rail, hard-anodised

TS-11: Weight-reduced rail, clear-anodised

Hartanodierte Oberflächen

► Page 902



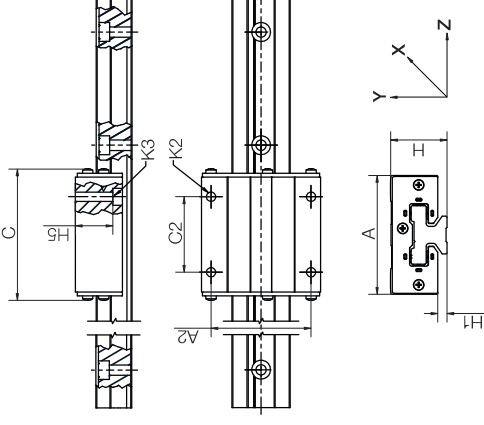
## High performance carriage with clearance adjustment



## Order key

Type	Options
Guide carriages	High performance
Installation size	High performance

## TW - 12 - 15



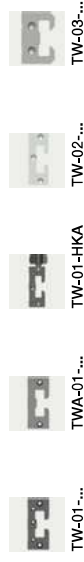
## Dimensions [mm]

Part No.	Weight [kg/m]	L	a	C4	C5	C6	C6	h	h1	K1	for screw	b	ly	lz	Wby	Wbz
TS-01-15	0.6	4,000	15	60	20	49.5	20	49.5	15.5	10.0	M4	22	6,440	4,290	585	488
TS-01-20	1.0	4,000	20	60	20	49.5	20	49.5	19.0	12.3	M5	31	22,570	11,520	1,456	1,067
TS-11-20	0.5	4,000	20	120	20	79.5	20	79.5	19.0	12.3	M5	31	12,140	6,360	780	620
TS-01-25	1.3	4,000	23	60	20	49.5	20	49.5	21.5	13.8	M6	34	34,700	19,300	2,041	1,608
TS-01-30	1.9	4,000	28	80	20	59.5	20	59.5	26.0	15.8	M8	40	70,040	40,780	3,502	2,882

Standard hole pattern symmetric C5 = C6

For rails without mounting holes, please use part number suffix "UNGEBOHRT"

Can be combined with:

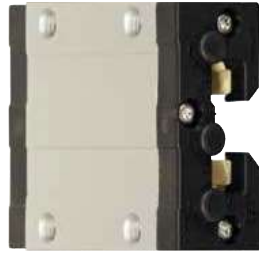
Technical data  
► Page 999

Can only be combined with:

Technical data  
► Page 999

# drylin® T rail guides | Product range

## Guide carriage – manual clearance adjustment



TW-01

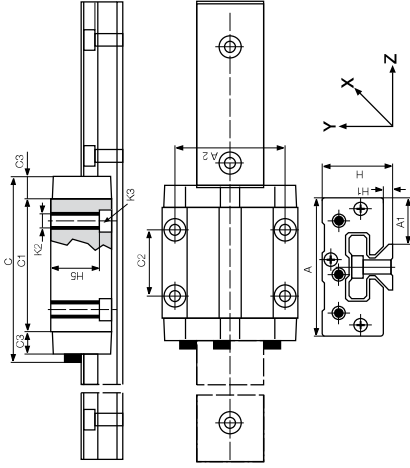
Complete system  
online

### Order key

Type	Options
Guide carriages	Standard
Installation size	Standard
Options	Floating bearing

### Options:

LLY: Floating bearing in y-direction  
LLZ: Floating bearing in z-direction



# drylin® T rail guides | Product range

## Guide carriages – automatic clearance adjustment



TWA-01

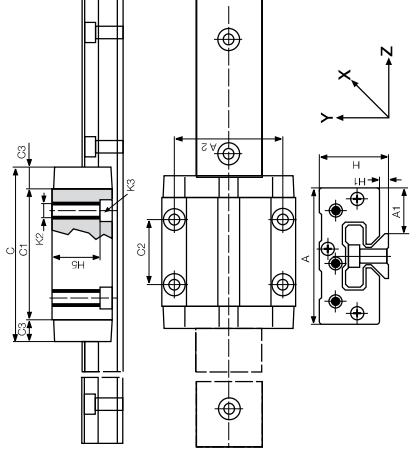
Complete system  
online

### Order key

Type	Options
Guide carriages	Automatic version
Installation size	Standard
Options	Floating bearing

### Options:

LLY: Floating bearing in y-direction  
LLZ: Floating bearing in z-direction



### Dimensions [mm]

Part No.	Weight	H	A	C	A1	A2	C1	C2	C3	H1	H5	K2- read	Tightening torque Max. [Nm]	K3 for screw DIN 912
TW-01-15	0.11	24	47	74	16.0	38	50	30	9	4.0	16.0	M5	1.5	M4
TW-01-20	0.19	30	63	87	21.5	53	61	40	10	5.0	19.8	M6	2.5	M5
TW-01-25	0.29	36	70	96	23.5	57	68	45	11	5.0	24.8	M8	6.0	M6
TW-01-30	0.50	42	90	109	31.0	72	79	52	12	6.5	27.0	M10	15.0	M8



All elements can be ordered individually or as assembled systems

TW-01-20-LLY: Standard guide carriage with manually adjustable clearance, installation size 20 and floating bearing in y-direction

TK-01-20-2-500: Complete system with two standard guide carriages type 01, installation size 20 and standard guide rail, 500mm length

Can be combined with:



TS-01-...



Technical data  
▶ Page 999

1002 Online tools and more information ▶ [www.igus.eu/drylinT](http://www.igus.eu/drylinT)



### Dimensions [mm]

Part No.	Weight	H	A	C	A1	A2	C1	C2	C3	H1	H5	K2- Weight	Tightening torque Max. [Nm]	K3 for screw DIN 912
TWA-01-15	0.11	24	47	68	16.0	38	50	30	9	4.0	16.0	M5	1.5	M4
TWA-01-20	0.19	30	63	81	21.5	53	61	40	10	5.0	19.8	M6	2.5	M5
TWA-01-25	0.29	36	70	90	23.5	57	68	45	11	5.0	24.8	M8	6.0	M6
TWA-01-30	0.50	42	90	103	31.0	72	79	52	12	6.5	27.0	M10	15.0	M8



All elements can be ordered individually or as assembled systems

TW-01-20-LLY: Guide carriage with automatic clearance adjustment, installation size 20 and floating bearing in y-direction

TKA-01-20-2-500: Complete system with two standard guide carriages type 01, automatic clearance adjustment, installation size 20 and standard guide rail, 500mm length

Can be combined with:



TS-01-...



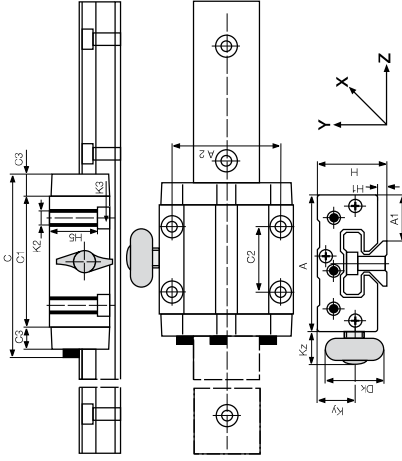
Technical data  
▶ Page 999

3D CAD files, prices and delivery time online ▶ [www.igus.eu/drylinT](http://www.igus.eu/drylinT) 1003

TW-01-HKA  
Complete system  
online

Order key

Type	Options
TW - 01 - 15 - HKA	Manual clamp
	Installation size
	Standard
	Guide carriages

Other dimensions as standard design  
TW-01-... ▶ Page 1003

Dimensions [mm]

Part No.	Size	Kz	Ky	Dk	Manual clamp thread
TW-01-15-HKA	15	19,0	11,5	20,0	M6
TW-01-20-HKA	20	18,0	15,0	28,0	M8
TW-01-25-HKA	25	17,0	19,0	28,0	M8
TW-01-30-HKA	30	20,0	21,5	28,0	M8



All elements can be ordered individually or as assembled systems

**TW-01-20-HKA:** Guide carriage with manually adjustable clearance, installation size 20 and manual clamp  
**TK-01-20-HKA-2-500:** Complete system with two standard guide carriages type 01 with manual clamp,  
 installation size 20 and standard guide rail, 500mm length



The manual clamp thread was developed for simple tasks. The creep behaviour of the clamped plastic causes a reduction in clamping force over time (up to 70%). Therefore no safety-relevant parts may be clamped. Please contact our technical consultant, if you require other options for the clamping.

Can be combined with:



TS-01-...

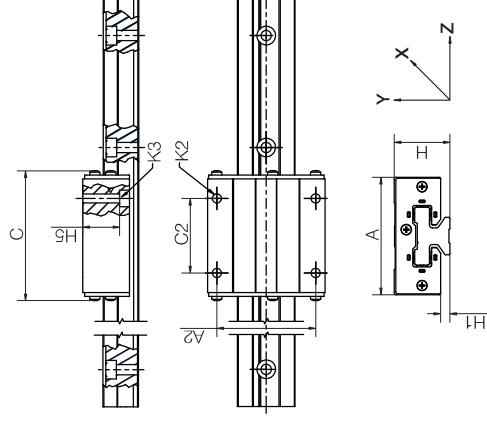
Technical data  
▶ Page 999TW-02  
Complete system  
online

Order key

Type	Options
TW - 02 - 20	Guide carriages
	Heavy duty
	Installation size



Floating bearing upon request



Dimensions [mm]

Part No.	Weight [kg]	H	H5	A	C	A2	C2	H1	K2	K3
TW-02-20	0.19	30	19,8	63	70	53	40	5,0	M6	M5
TW-02-25	0.29	36	24,8	70	77	57	45	5,0	M8	M6
TW-02-30	0.50	42	27,0	90	92	72	52	6,5	M10	M8



All elements can be ordered individually or as assembled systems

**TW-02-20:** Heavy duty guide carriage, installation size 20  
**TK-02-20-2-500:** Complete system with two heavy duty guide carriages type 02, installation size 20 and  
 standard guide rail, 500mm length

Can be combined with:



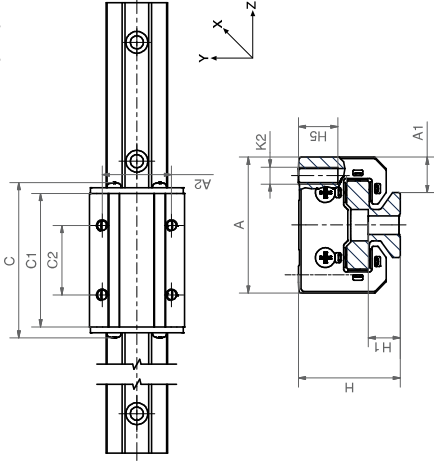
TS-01-...

Technical data  
▶ Page 999

Compact for tough applications



TW-03

Complete system  
online

Order key

Type

TW - 03 - 25

Guide carriages

Reduced weight

Installation size

## Dimensions [mm]

Part No.	Weight [kg]	H ±0,35	A	C	A1	A2	C1	C2	H1	H5	K2	Tightening torque Max. [Nm]
TW-03-25	0.16	36	48	81	14	35	67.4	35	5	13	M6	6.0

All elements can be ordered individually or as assembled systems

TW-03-25: Compact guide carriage, installation size 25

TK-03-25-2-500: Complete system with two compact guide carriages type 03, installation size 25 and standard guide rail, 500mm length

Can only be combined with:



TS-01-20



Technical data

▶ Page 999

1006 Online tools and more information ▶ [www.igus.eu/drylinT](http://www.igus.eu/drylinT)

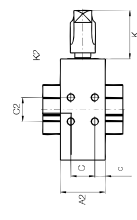
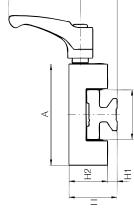
Accessories: Manual clamp

## Compact design

Plastic clamping elements



TWBM-11



Order key

Type

TWBM - 11 - 15

Manual clamp

Compact

Installation size

## Dimensions [mm]

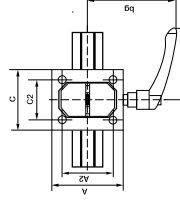
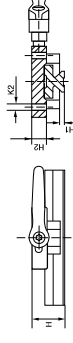
Part No.	Clamp force [N]	A	A2	H	H1	H2	K	K2	C	C2	c	lg	b
TWBM-11-15	180	47	22	23	24	4	20	30	M4	15	4	44	18.9
TWBM-11-20	180	63	31	28	30	5	24	30	M5	15	6.5	44	23.0
TWBM-11-25	400	70	34	35	36	5	31	39	M6	20	7.5	63.63	26.2
TWBM-11-30	500	90	40	38	42	6.5	35.5	47	M6	20	9	78	32.4

## Standard design

with brass clamp



TWBM-01



Order key

Type

TWBM - 01 - 25

Manual clamp

Standard

Installation size

## Dimensions [mm]

Part No.	Clamp force [N]	A	A2	H	H1	H2	K2	C	C2	c	lg	bg
TWBM-01-25	500	80	57	36	5	16	M8	68	45	80	80	99

Can only be combined with:

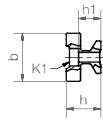


TS-01-20





TS-04



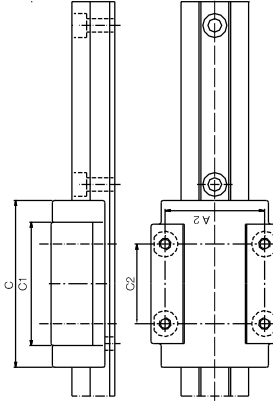
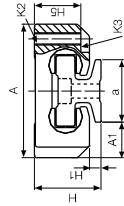
Dimensions [mm]

Part No.	Weight [kg/m]	L		a		C4		C5		C6		h		h1		K1 for screw DIN 912	screw	Wbz [mm <sup>2</sup> ]
		Max.	-0.2	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.					
TS-04-07	0.08	2,000	7	15	5	12	5	12	5	12	5.5	3.7	8	131	90	32	29	
TS-04-09	0.11	2,000	9	20	5	14.5	5	14.5	6.3	4.6	5	16.9	169	52	49			
TS-04-12	0.20	2,000	12	25	5	17.0	5	17.0	8.6	5.9	5	132	856	574	132	120		
TS-04-15	0.33	3,000	15	40	10	29.5	10	29.5	10.8	7.0	5	285	1,410	285	239			

Miniature guide carriage – standard



TS-04



Dimensions [mm]

Part No.	Weight [g]	H		A		C		A1		A2		C1		C2		H1		H5		K3 for screw DIN 912
		±0.2	-0.2	±0.3	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35				
TW-04-07	8	8	17	23	5	12	21	8	1.5	-	M2	0.25	-							
TW-04-09	17	10	20	29	5.5	15	18	13	1.7	7.2	M2	0.25	M2							
TW-04-12	34	13	27	34	7.5	20	22	15	2.2	9.5	M3	0.50	M2 (M3) <sup>7)</sup>							
TW-04-15	61	16	32	42	8.5	25	31	20	2.8	11	M3	0.50	M2 (M3) <sup>7)</sup>							

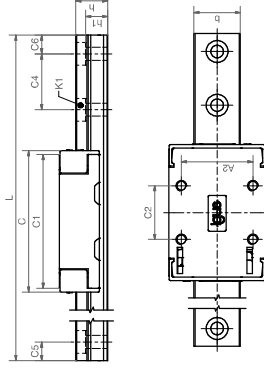
<sup>7)</sup> (M...) = bored out



TWE-04



Complete system online



Dimensions [mm]

Part No.	Weight [g]	H		A		C		A1		A2		C1		C2		H1		H5		K3 for screw DIN 912
		±0.2	-0.2	±0.3	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35	±0.35				
TWE-04-12	36	13	27	38	7.5	20	36	15	2.2	9.5	M3	M2								
TWE-04-15	61	16	32	45	8.5	25	31	20	2.8	11	M3	M2								

**i** Press in, turn, snap into place



Tool: screwdriver with 3mm edge wide



Right side: setting the height clearance



Left side: setting the lateral clearance

Can be combined with:



TS-04-...



Technical data ► Page 999



Order key

Type

TWE-04-12

- Guide carriages
- Adjustable clearance
- Miniature
- Installation size



High corrosion resistance by use of re-coating finish

## drylin® T rail guides | Ordering options



drylin® T replacement plastic slide elements (set)

iglidur® J material ▶ Page 159

iglidur® A180 material ▶ Page 385

Guide carriages	Part No. Sliding part set
TW-01-15	TEK-01-15
TW-01-20	TEK-01-20
TW-01-25	TEK-01-25
TW-01-30	TEK-01-30
TW-02-20	TEK-02-20
TW-02-25	TEK-02-25
TW-02-30	TEK-02-30
TW-12-20	TEK-12-20
TW-04-09	TEK-04-09
TW-04-12	TEK-04-12
TW-04-15	TEK-04-15

drylin® T end caps for series 01 guide rail holes:

Rail	Part No. End cap
TS-01-15	TSZ-011501
TS-01-20	TSZ-012001
TS-01-25	TSZ-012501
TS-01-30	TSZ-013001

When using the end caps, screws with a low screw head must be used to attach the rail.

## drylin® T – system design

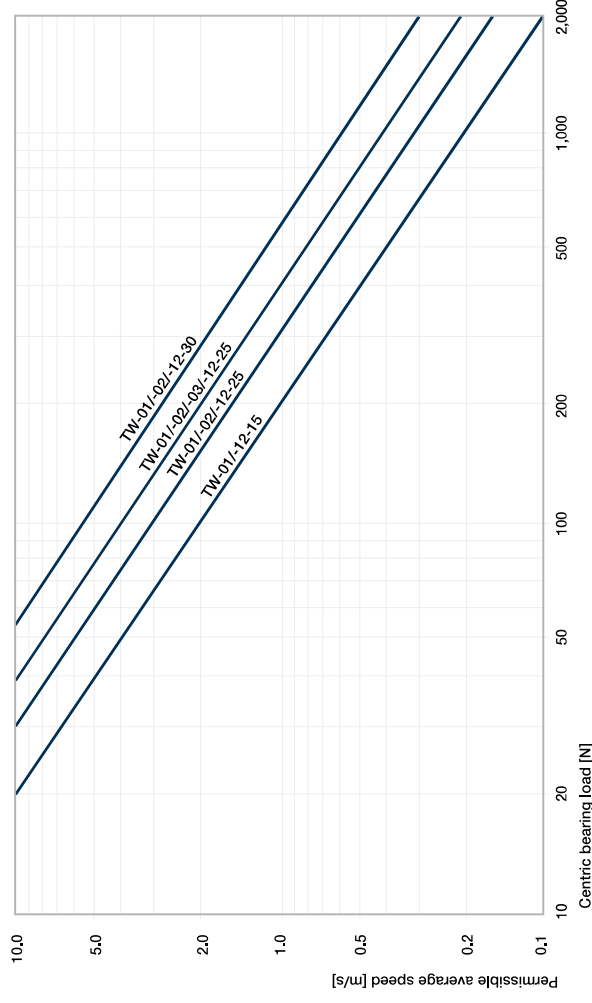


Diagram 04: Determination of the maximum permitted speed for the load

Part No.	F <sub>ymax</sub> , F <sub>zmax</sub> [N]
TW-01/-12-15	2,000
TW-01/-02/-12-20	3,700
TW-01/-02/-03/-12-25	5,000
TW-01/-02/-12-30	7,000



## drylin® linear technology – drylin® R shaft guides



Lubrication-free drylin® liners

Resistance to dust and dirt

Low coefficient of friction

Extremely quiet operation

Many adapter and housing options