

piCOMPACT®10X Si02-2 x2



- Configurable vacuum ejector based on COAX® technology with integrated controls.
- > Optimized design for high reliability and fast cycle times.
- High Speed valves with adaptive PWM (Pulse Width Modulation) to reduce heat generation and further improve reliability.
- Slim package (10mm width) and lightweight thanks to high-performance plastic parts.
- Large vacuum flow in relation to energy consumption.
- Good for handling porous materials or if surface leakage is present.
- Energy Saving (ES) function.
- ACM Automatic Condition Monitoring (ES mode active or not).
- ALD -Automatic Level Determination (ES shut-off level and Hyst).
- Vacuum non-return valve included.
- Userfriendly GUI (Graphical User interface), no risk for setting up part present signal, ES level and hysteresis wrong.
- Cleanable and replaceable filter element
- Low noise level

Technical data

Description	Unit	Value
Feed pressure, max.	MPa	0.7
Temperature range	°C	-10-50
Total weight	g	109
Material	-	PA, NBR, SS, TPE, POM, CuZn, PVC,
		PC, LCP
Noise level range 1-8 channels	dBA	57-69



Connection, compressed air	-	ø4 (5/32") push-in connector(s)
Connection, vacuum	-	ø4 (5/32") push-in connector(s)
Supply voltage	VDC	24 (21.6 – 26.4)
Electrical input/output	-	PNP
Electrical connection	-	Connector M8, 6 pole male
Switch output 1, max	mA	100
Analog output	V	1-5

Technical data, valve module

Description	Unit	Value		
Current consumption	mA	100/63		
Manual override	-	Yes, non-locking push style		
Function, Vacuum / Blow-off	-	NC vacuum + NC blow off		
Response time	ms	2.8		
Pressure drop	MPa	0.02		
Blow-off flow at 0.5 MPa	NI/s	0-1.01		

Vacuum flow

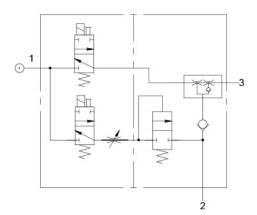
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Feed pressure	Air	V	Vacuum flow (NI/s) at different vacuum levels (-kPa)							Max
pump / nozzle	Consumption									vacuum
	per									
	pump/nozzle									
MPa	NI/s	0	10	20	30	40	50	60	70	-kPa
0.62 / 0.60	0.22	0.42	0.29	0.15	0.11	0.089	0.076	0.053	0.039	75

Evacuation time

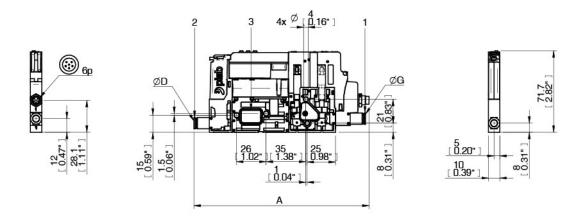
Feed pressure pump / nozzle	Air Consumption per pump/nozzle	Evacu	Evacuation time (ms) of 5 ml to reach different vacuum levels (-kPa)						Max vacuum	
MPa	NI/s	10	20	30	40	50	60	70	75	-kPa
0.62 / 0.60	0.22	6.6	10.3	17.5	26	36.4	51.2	72.4	91	75



Dimensional drawing



A	150.5 [5.93"]
D	ø4
G	0
N	0



Ordering information

PC.S.MC2.S.AAA.S14.1X.4.EI.CCPA

Ordering information, accessories

Description	Art. No.
Filter element FM10-50, 5 pcs	0201747
Cable L=4m, M8, 6p Torsional PUR	0203013
Cable L=5m, M8 6p PUR	0204975
Y-Cable L=0.5m, M8 6-pin fem, 2xM12 5-pin male PUR	0209898
Central exhaust kit piCOMPACT®10x/piPUMP10x	0202067
Silencer kit piCOMPACT®10x/piPUMP10x	0202068
Mounting bracket	0200735

Values specified in data sheet are tested at:

- Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).
- Relative humidity 0-100%.
- Compressed air quality, DIN ISO 8573-1 class 4.