

# piCOMPACT®10X Si02-2 x1



- ▶ Configurable vacuum ejector based on COAX® technology with integrated controls.
- Optimized design for high reliability and fast cycle times.
- ► High Speed valves with adaptive PWM (Pulse Width Modulation) to reduce heat generation and further improve reliability.
- ▶ Slim package (10mm width) and lightweight thanks to high-performance plastic parts.
- Large vacuum flow in relation to energy consumption.
- Good for handling porous materials or if surface leakage is present.
- ▶ Userfriendly GUI (Graphical User interface), no risk for setting up part present signal, ES level and hysteresis wrong.
- ▶ Cleanable and replaceable filter element
- Low noise level

#### **Technical data**

Description	Unit	Value
Feed pressure, max.	MPa	0.7



Temperature range	°C	-10-50	
Total weight	g	99	
Material	-	PA, NBR, SS, TPE, POM, CuZn, PVC,	
		PC, LCP	
Noise level range 1-8 channels	dBA	57-69	
Connection, compressed air	-	ø6 push-in connector(s)	
Connection, vacuum	-	ø6 push-in connector(s)	
Supply voltage	VDC	24 (21.6 – 26.4)	
Electrical input/output	-	PNP	
Electrical connection	-	Connector double-row, 6 pole male	
Switch output 1, max	mA	100	
Analog output	V	1-5	

## Technical data, valve module

Description	Unit	Value
Current consumption	mA	100/63
Manual override	-	Yes, non-locking push style
Function, Vacuum / Blow-off	-	NC vacuum + NC blow off
Response time	ms	2.8
Pressure drop	MPa	0.004
Blow-off flow at 0.5 MPa	NI/s	0-1.01

## Vacuum flow

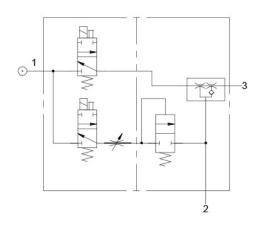
Feed pressure pump / nozzle	Air Consumption per pump/nozzle	V	Vacuum flow (NI/s) at different vacuum levels (-kPa)					Max vacuum		
MPa	NI/s	0	10	20	30	40	50	60	70	-kPa
0.604 / 0.600	0.11	0.26	0.18	0.095	0.053	0.045	0.038	0.027	0.019	75

## **Evacuation time**

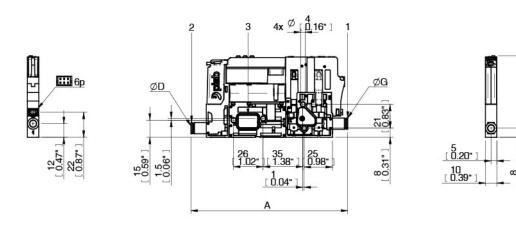
Feed pressure pump / nozzle	Air Consumption per pump/nozzle	Evacu	Evacuation time (ms) of 5 ml to reach different vacuum levels (-kPa)						Max vacuum	
MPa	NI/s	10	20	30	40	50	60	70	75	-kPa
0.604 / 0.600	0.11	8.9	16.2	31	48	68	95	136	185	75



## **Dimensional drawing**



А	138.0 [5.43"]
D	ø6
G	0
N	0



#### **Ordering information**

Description	Product code
piCOMPACT®10X Si02-2 x1 High vacuum flow, MICRO (14-19 NI/min), Single, Standard, Vac and blow off, , , Without non-return valve, Display, analog and digital output, 1 vacuum port, ø6 push-in connector(s), 1 channel, No split, ø6 push-in connector(s), Ejector(s) for individual mounts, NC vacuum + NC blow off, PNP, 6p connector(s)	PC.S.MC1.S.CBA.S16.1X.6.EI.CCP6

## Ordering information, accessories

Description	Art. No.
Filter element FM10-50, 5 pcs	0201747
Cable L=2.5m, conn 6p Torsional PUR	0210398
Cable L=5m, conn 6p Torsional PUR	0210397
Cable L=0.3m, conn 6p/M12 8p male PVC	0201750
Central exhaust kit piCOMPACT®10x/piPUMP10x	0202067
Silencer kit piCOMPACT®10x/piPUMP10x	0202068
Mounting bracket	0200735

#### Values specified in data sheet are tested at:

- Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]). Relative humidity 0-100%.
- Compressed air quality, DIN ISO 8573-1 class 4.