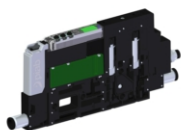


piCOMPACT®10X Bi03-2 x2



- ▶ Configurable vacuum ejector based on COAX® technology with integrated controls.
- ▶ Optimized design for high reliability and fast cycle times.
- ▶ High Speed valves with adaptive PWM (Pulse Width Modulation) to reduce heat generation and further improve reliability.
- ▶ Slim package (10mm width) and lightweight thanks to high-performance plastic parts.
- ▶ High operational reliability in case of fluctuating or low compressed-air pressure.
- ▶ Vacuum level to 82 -kPa at extremely low feed pressure.
- ▶ Energy Saving (ES) function.
- ▶ ACM - Automatic Condition Monitoring (ES mode active or not).
- ▶ ALD -Automatic Level Determination (ES shut-off level and Hyst).
- ▶ Vacuum non-return valve included.
- ▶ Userfriendly GUI (Graphical User interface), no risk for setting up part present signal, ES level and hysteresis wrong.
- ▶ Cleanable and replaceable filter element
- ▶ Low noise level

Technical data

Description	Unit	Value
Feed pressure, max.	MPa	0.7
Temperature range	°C	-10-50
Total weight	g	109
Material	-	PA, NBR, SS, TPE, POM, CuZn, PVC, PC, LCP
Noise level range 1-8 channels	dBA	56-68

Connection, compressed air	-	ø6 push-in connector(s)
Connection, vacuum	-	ø6 push-in connector(s)
Supply voltage	VDC	24 (21.6 – 26.4)
Electrical input/output	-	PNP
Electrical connection	-	Connector M8, 6 pole male
Switch output 1, max	mA	100
Analog output	V	1-5

Technical data, valve module

Description	Unit	Value
Current consumption	mA	100/63
Manual override	-	Yes, non-locking push style
Function, Vacuum / Blow-off	-	NC vacuum + NC blow off
Response time	ms	2.8
Pressure drop	MPa	0.038
Blow-off flow at 0.5 MPa	NI/s	0-1.01

Vacuum flow

Feed pressure pump / nozzle MPa	Air Consumption per pump/nozzle NI/s	Vacuum flow (NI/s) at different vacuum levels (-kPa)								Max vacuum -kPa
		0	10	20	30	40	50	60	70	
0.24 / 0.20	0.28	0.34	0.22	0.10	0.042	0.033	0.027	0.014	0.008	82

Evacuation time

Feed pressure pump / nozzle MPa	Air Consumption per pump/nozzle NI/s	Evacuation time (ms) of 5 ml to reach different vacuum levels (-kPa)									Max vacuum -kPa
		10	20	30	40	50	60	70	80	82	
0.24 / 0.20	0.28	7.4	14.0	32	55	90	142	274	536	596	82

